

MONO AQUA STOP

PVC Waterstops

Description

MONO AQUASTOP is extruded from an elastomeric polyvinyl chloride rubber. Hydrostop AW are designed in precision engineered profiles to stop any possible leakage from construction, contraction and expansion joints in cast-in-place concrete elements.

MONO AQUASTOP are produced in two profile ranges; one used for internal fixing and the other for external fixing. Both profiles can be used in combination as an integrated system suitable for use in water retaining and water excluding structures. Internal fixing profiles have brass eyelets at 300mm spacing enabling the waterstop to be tied to the reinforcement for support during concreting. External fixing profiles can be fixed by using nails onto the form work or onto the blinding concrete.

Applications

MONO AQUASTOP is suitable for use in construction, contraction and expansion concrete joints in the following structures:

- Water reservoirs. • Waste water treatment plants.
- Storage tanks.
- Retaining walls, foundations, basements and suspended slabs.
- Swimming pools. • Subways, tunnels and culverts.
- Canals, pumping stations and underground chambers. • Foundations, basements and suspended slabs.

Advantages

- Unique profile design with multiple ribs.
- Has no effect on the quality of potable water.
- Brass eyelets at 30cm spacing for more rigidity while concreting.
- Hollow center bulb for expansion joints to accommodate movement.
- Prefabricated junction pieces.
- Resistant to wide diluted chemicals including hydrocarbons.

STANDARDS

MONO AQUASTOP complies with BS 2782, and U. S. Corps of Engineers CRD-C 572-74 for the following properties:

Technical Properties

Colour:	Black & blue
Tensile strength:	≥ 13.0 MPa
Elongation at break:	> 300 %

Method of Installation

MONO AQUASTOP fixed inside the shutter should be tied by wire to the reinforcement through the eyelets in the edge flanges.

MONO AQUASTOP fixed external should be fixed before concreting with nails to the concrete blinding and vertical shutters through the edge flanges.

Site Welding

The key to a leak free waterstop network is correct on-site jointing. **MONO AQUASTOP** is made of thermoplastic PVC, and can be easily welded using suitable heating processes, such as welding knife. Cut the edges to be welded in a sharp and straight line then secure the ends in a welding jig. Use the welding knife between the ends, until an even, molten bead appears.

Remove the welding knife and press the ends firmly together. Consult STARKE technical departments for further details.

Junction Pieces

Full range of factory made junction pieces are available for all profiles, for the following:

- Flat and vertical cross. • Flat and vertical T.
- Corner pieces. • Flat L.

Other non-standard pieces can be made as may be required by project shop drawings.

Packaging: **MONO AQUASTOP** Internal fixing profiles are supplied in 15, 20 meter rolls. External fixing profiles are supplied in 15, 20 meter rolls.

Storage: **MONO AQUASTOP** should be stored away from direct sunlight.

CAUTIONS

Hot welding of PVC will generate acidic hydrogen chloride fumes, jointing should take place in a well ventilated area, or while wearing oxygen mask. Avoid breathing fumes. Wear a proper mask.

More from starke construction chemicals A wide range of construction chemical products are manufactured by STARKE which include:

Concrete admixtures.

Surface treatments

Grouts and anchors.

Concrete repair.

Flooring Coating

Sealants.

Waterproofing.

Adhesives.

Profile code	Overall width* (mm)	Web thickness (mm)	Center bulb width (mm)	Roll length (m)
AW201	200	3- 6	-	1520
AW202	200	3- 5	16 - 17	1520
AW203	200	3- 7	-	1520
AW204	200	3- 8	12	1520
AW251	250	3- 6	-	1520
AW252	250	3- 5	25	1520
AW253	250	3- 7	-	1520
AW254	250	3- 8	16	1520

* Variation of $\pm 4\%$ may occur in the above numbers.

* Other profiles at different widths can be extruded upon request.



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